



EDELBROCK/BILLET SPECIALTIES TRU TRAC PULLEY SYSTEM
for use with Edelbrock Superchargers
Catalog #1565 & #1566
INSTALLATION INSTRUCTIONS

Please study these instructions carefully before installing your new Tru Trac Pulley System. If you have any questions or problems, do not hesitate to contact our **Technical Hotline at: (800) 416-8628** from 7:00 am to 5:00 pm, Monday through Friday, Pacific Standard Time or e-mail us at: Edelbrock@Edelbrock.com.

DESCRIPTION: The Edelbrock Tru Trac Pulley System is a complete front end accessory kit that is designed specifically for use with Edelbrock Superchargers offered as part #15611, #15621, #15631, #15641, and the Edelbrock supercharged crate engine #46700. Kit #1565 includes a power steering pump while kit #1566 does not. Please consult the Billet Specialties instructions included with this kit before beginning installation.

IMPORTANT NOTE:

Proper installation is the responsibility of the installer. Improper installation will void warranty and may result in poor performance and engine or vehicle damage.

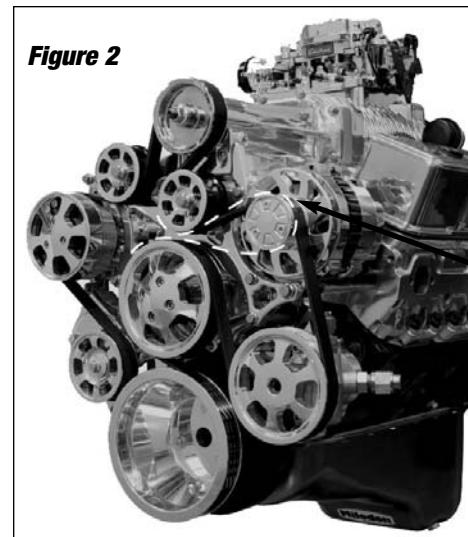
INSTALLATION INSTRUCTIONS

NOTE: The Edelbrock/Billet Specialties Tru Trac Pulley System is intended for use with Edelbrock Superchargers only. The use of these parts in any other application is not recommended or supported. The following instructions should be used in place of steps #10 & #11 of the supercharger installation instructions.

1. Assemble the snout support, bridge bracket, and idler pulleys. Attach the snout support to the bracket using the supplied M8 x 1.25 x 16mm long bolts. Attach the idler pulleys to the bracket using the supplied M10 x 1.0 x 45mm long bolts. Tighten the idler pulley bolts, but do not fully tighten the snout support bolts at this time (**See Figure 1**).
2. Install the Tru Trac Pulley System according to the instructions provided by Billet Specialties using the hardware supplied as specified. Refer to **Figure 2**, and the instructions supplied by Billet Specialties for the proper bridge bracket installation procedure. Please note that the bridge bracket in this kit has been modified to accomodate the supercharger but the installation procedure remains unchanged.
3. Continue installing your Tru Trac Pulley System. When finished, adjust the snout support so that it contacts the supercharger snout, and tighten the snout support bolts.



Figure 1



NOTE:
For Kit #1566 route the belt as pictured to the left; following the white dotted line.

Belt routing for Edelbrock/Billet Specialties Tru Trac Pulley System #1565
(w/ power steering pump)

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